



Dart Aerospace Ltd.
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*Sold
Alone*

D3674-7

Job Sheet 181973



Part No: D3674-7

Job Qty: 4 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/14/18

Job Tracking No:

Due Date: 9/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 16-07-12 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		9/5/18	0.00	0.00	Start Up Machining-2		<i>V.H. 18/8/30</i>
100	Bandsaw	4 pcs		9/5/18	0.00	0.00	Bandsaw1		
110	CNC Vertical Machining	4 pcs		9/5/18	0.22	0.89	HAAS1-4		
120	QC	4 pcs		9/5/18	0.00	0.00	QC2 Machining-2		
130	QC	4 pcs		9/5/18	0.00	0.00	QC8 Machining-2		
140	Packaging	4 pcs		9/5/18	0.00	0.00	Packaging3-1	<i>Stout</i>	<i>mm 18/8/30</i>
150	QC21-SA	4 Ea		9/5/18	0.00	0.00	QC21		<i>mm 18/8/30</i>

Part Op 100 - Cut Blanks. Blank size: 1.250" x .750" x .950" long

Descriptions: 110 - 1-Machine as per Folio FB484

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDEL RINB0.750X1.250	Delrin Bar	.3164 ft (.0791 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDEL RINB0.750X1.250	0	64	0

Part Specifications

Specifications could not be found.

Plex 8/15/18 7:23 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	

ect e/Unqualified	☐ Power Loss/Surge	☐ Positioned Wrong
	☐ Folio/Program	☐ Outside Dimensions
	☐ Grain	☐ Over/Under tolerance
	☐ Weld	☐ Part Incorrect
	☐ Wrong Stock Pulled	☐ Part Lost/Missing
ete/Unclear	☐ Out of Sequence	☐ Part Moved
	☐ Off-set	☐ Drawing
	☐ Misabeled	☐ Finish
	☐ Fit/Function	☐ Misread
	☐ Misaligned/off center	☐ Turning Sequence

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Container No: S106981
Part: D3674-7
Job No: 181973
Serial No/Batch: S106981
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 08/30/18